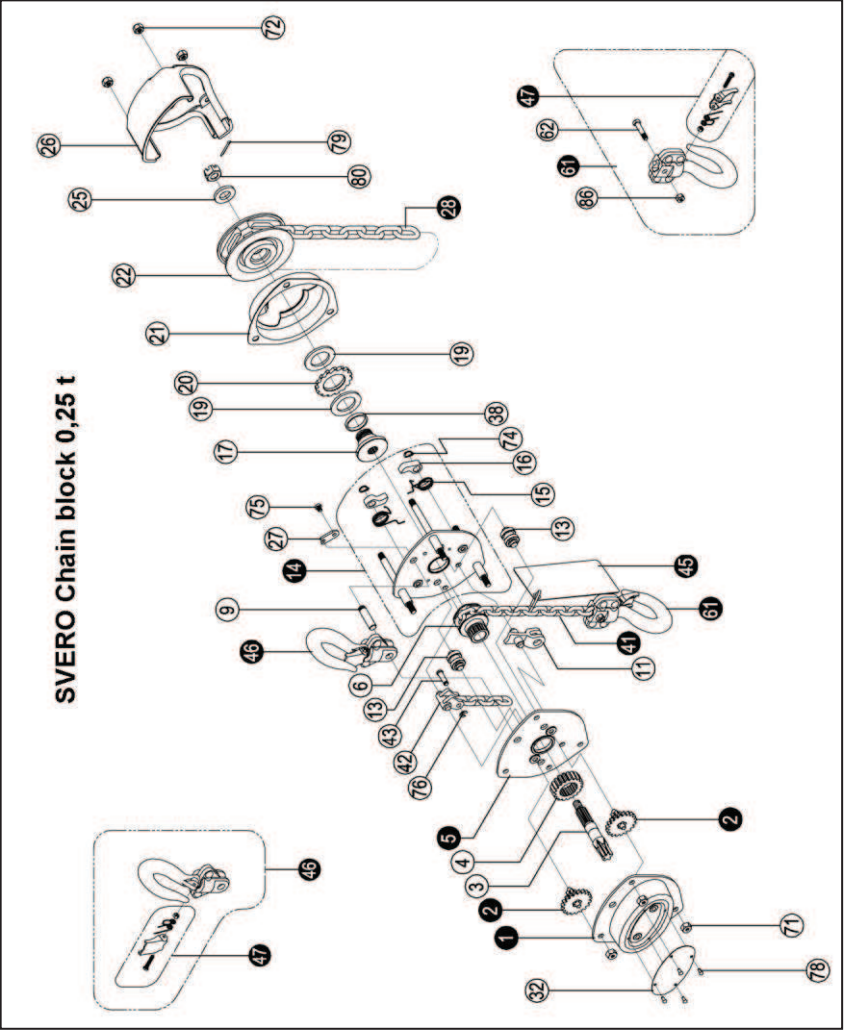


**SVERO Chain Block 14 – Spare parts 0,25 t**

When ordering spare parts, specify model, WLL, part number and the quantity needed.

When ordering chain, also specify lifting height.

If the load chain has been damaged or worn out the load sheave probably has to be replaced.



**Spare parts list 0,25 t**

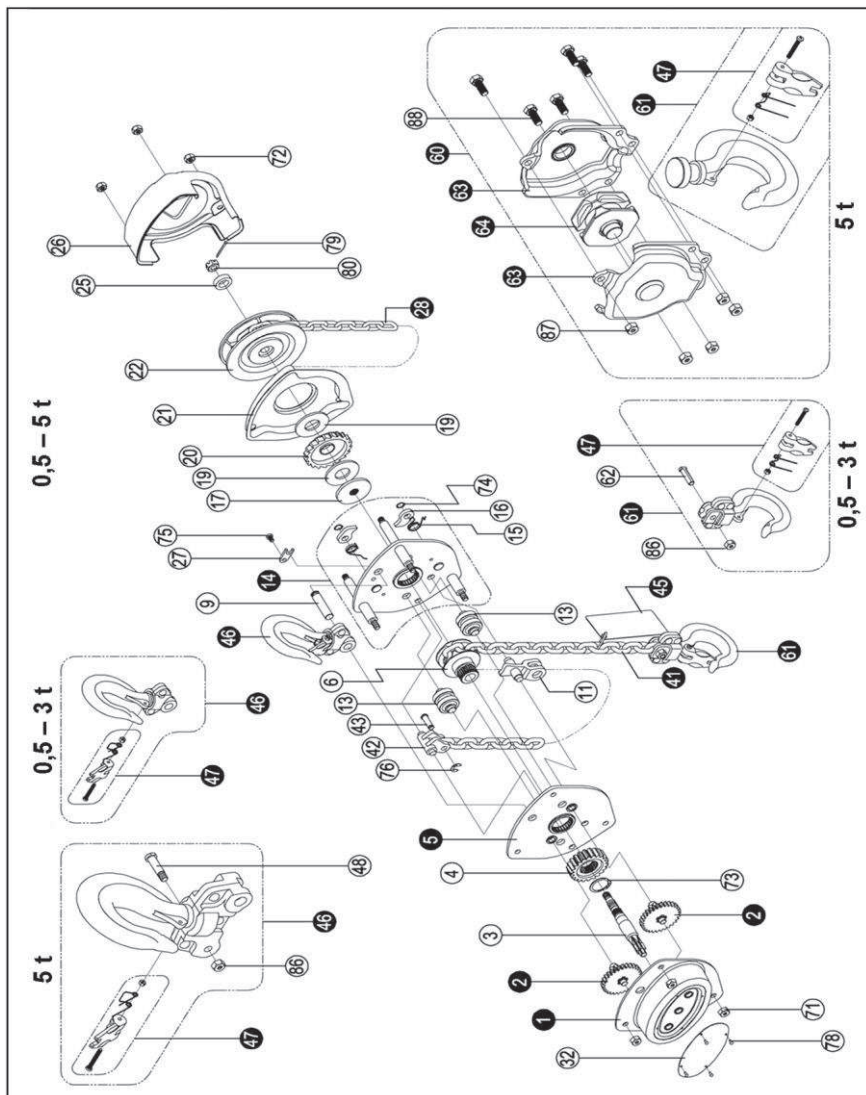
<b>Pos</b>	<b>Description</b>	<b>0,25 t</b>
1	Gear cover assy	1411001
2	Disc gear assy	1411002
3	Drive shaft	1411003
4	Splined gear	1411004
5	Right side plate assy	1411005
6	Load chain sprocket	1411006
9	Top hook shaft	1411009
11	Chain stripper	1411011
13	Guide roller	1411013
14	Left side plate assy	1411014
15	Pawl spring	1411015
16	Pawl	1411016
17	Brake seat	1411017
19	Friction plate	1411019
20	Ratchet wheel	1411020
21	Brake cover	1411021
22	Hand chain wheel	1411022
25	Washer	1411025
26	Hand chain cover	1411026
27	Positioned plate	1411027
28	Hand Chain	1411028
32	Name plate	1411032
41	Load Chain	1411041
42	End anchor	1411042
43	End anchor pin	1411043
45	Warning plate assy	1411045
46	Top hook assy	1411046
47	Safety latch assy	1411047
61	Bottom hook assy	1411061
62	Bottom hook pin	1411062
71	Metal lock nut	1411071
72	Metal lock nut	1411072
74	Circlip	1411074
75	Cross head screw	1411075
76	Split retainer	1411076
78	Name plate	1411078
79	Split pin	1411079
80	Hexagon nut	1411080

**SVERO Chain Block 14 – Spare parts 0,5 – 5 t**

When ordering spare parts, specify model, WLL, part number and the quantity needed.

When ordering chain, also specify lifting height.

If the load chain has been damaged or worn out the load sheave probably has to be replaced.



**Spare parts list 0,5 – 5 t**

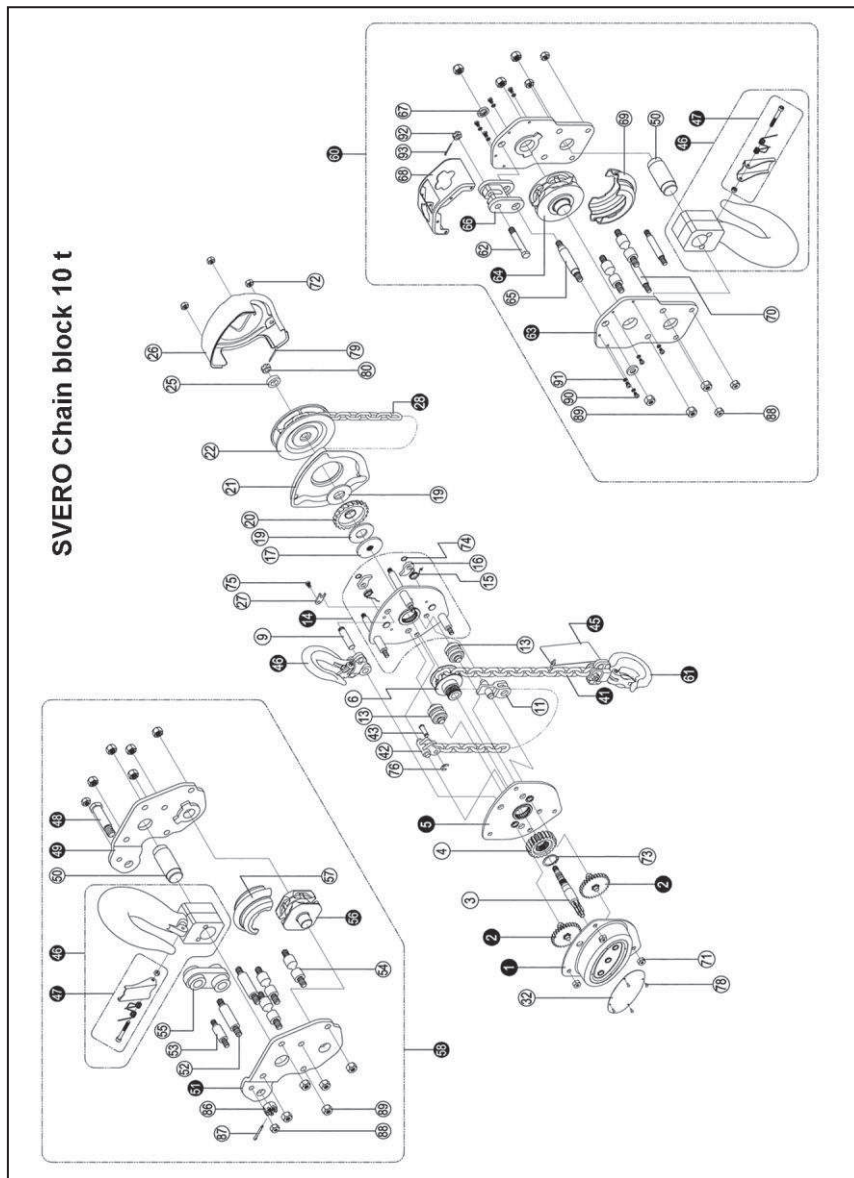
Pos	Description	0,5 t	1 t	2 t	3 t	5 t
1	Gear cover assy	1412001	1414001	1416001	1417001	1419001
2	Disc gear assy	1412002	1414002	1416002	1417002	1419002
3	Drive shaft	1412003	1414003	1416003	1417003	1419003
4	Splined gear	1412004	1414004	1416004	1417004	1419004
5	Right side plate assy	1412005	1414005	1416005	1417005	1419005
6	Load chain sprocket	1412006	1414006	1416006	1417006	1419006
9	Top hook shaft	1412009	1414009	1416009	1417009	1419009
11	Chain stripper	1412011	1414011	1416011	1417011	1419011
13	Guide roller	1412013	1414013	1416013	1417013	1419013
14	Left side plate assy	1412014	1414014	1416014	1417014	1419014
15	Pawl spring	1412015	1414015	1416015	1417015	1419015
16	Pawl	1412016	1414016	1416016	1417016	1419016
17	Brake seat	1412017	1414017	1416017	1417017	1419017
19	Friction plate	1412019	1414019	1416019	1417019	1419019
20	Ratchet wheel	1412020	1414020	1416020	1417020	1419020
21	Brake cover	1412021	1414021	1416021	1417021	1419021
22	Hand chain wheel	1412022	1414022	1416022	1417022	1419022
25	Washer	1412025	1414025	1416025	1417025	1419025
26	Hand chain cover	1412026	1414026	1416026	1417026	1419026
27	Positioned plate	1412027	1414027	1416027	1417027	1419027
28	Hand Chain	1412028	1414028	1416028	1417028	1419028
32	Name plate	1412032	1414032	1416032	1417032	1419032
41	Load Chain	1412041	1414041	1416041	1417041	1419041
42	End anchor	1412042	1414042	1416042	1417042	1419042
43	End anchor pin	1412043	1414043	1416043	1417043	1419043
45	Warning plate assy	1412045	1414045	1416045	1417045	1419045
46	Top hook assy	1412046	1414046	1416046	1417046	1419046
47	Safety latch assy	1412047	1414047	1416047	1417047	1419047
48	Top hook pin	-	-	-	-	1419048
60	Bottom hook assy	-	-	-	-	1419060
61	Bottom hook assy	1412061	1414061	1416061	1417061	1419061
62	Bottom hook pin	1412062	1414062	1416062	1417062	-
63	Bottom hook connector assy	-	-	-	-	1419063
64	Idler sheave assy	-	-	-	-	1419064
71	Metal lock nut	1412071	1414071	1416071	1417071	1419071
72	Metal lock nut	1412072	1414072	1416072	1417072	1419072
73	Circlip	1412073	1414073	1416073	1417073	1419073
74	Circlip	1412074	1414074	1416074	1417074	1419074
75	Cross head screw	1412075	1414075	1416075	1417075	1419075
76	Split retainer	1412076	1414076	1416076	1417076	1419076
78	Name plate	1412078	1414078	1416078	1417078	1419078
79	Split pin	1412079	1414079	1416079	1417079	1419079
80	Hexagon nut	1412080	1414080	1416080	1417080	1419080
86	Metal lock nut	1412086	1414086	1416086	1417086	1419086
87	Metal lock nut	1412087	1414087	1416087	1417087	1419087
88	Bolt M10x25	1412088	1414088	1416088	1417088	1419088

**SVERO Chain Block 14 – Spare parts 10 t**

When ordering spare parts, specify model, WLL, part number and the quantity needed.

When ordering chain, also specify lifting height.

If the load chain has been damaged or worn out the load sheave probably has to be replaced.



**Spare parts list 10 t**

<b>Pos</b>	<b>Description</b>	<b>10 t</b>	<b>Pos</b>	<b>Description</b>	<b>10 t</b>
1	Gear cover assy	1423001	54	Stay bolt B	1423054
2	Disc gear assy	1423002	55	Suspension plate	1423055
3	Drive shaft	1423003	56	Idler sheave assy	1423056
4	Splined gear	1423004	57	Protection cover	1423057
5	Right side plate assy	1423005	58	Top hook assy	1423058
6	Load chain sprocket	1423006	60	Bottom hook assy	1423060
9	Top hook shaft	1423009	62	Bottom hook pin	1423062
11	Chain stripper	1423011	63	Hook plate	1423063
13	Guide roller	1423013	64	Bottom idler sheave assy	1423064
14	Left side plate assy	1423014	65	Shaft	1423065
15	Pawl spring	1423015	66	Plate	1423066
16	Pawl	1423016	67	Washer	1423067
17	Brake seat	1423017	68	Protection cover	1423068
19	Friction plate	1423019	69	Cover	1423069
20	Ratchet wheel	1423020	70	Bolt	1423070
21	Brake cover	1423021	71	Metal lock nut	1423071
22	Hand chain wheel	1423022	72	Metal lock nut	1423072
25	Washer	1423025	73	Circlip	1423073
26	Hand chain cover	1423026	74	Circlip	1423074
27	Positioned plate	1423027	75	Cross head screw	1423075
28	Hand chain	1423028	76	Split retainer	1423076
32	Name plate	1423032	78	Name plate	1423078
41	Load chain	1423041	79	Split pin	1423079
42	End anchor	1423042	80	Hexagon nut	1423080
43	End anchor pin	1423043	86	Hexagon recess nut	1423086
45	Warning plate assy	1423045	87	Split pin	1423087
46	Top hook assy	1423046	88	Metal lock nut	1423088
47	Safety latch assy	1423047	89	Metal lock nut	1423089
48	Top hook pin	1423048	90	Cross head screw	1423090
49	Plate (right)	1423049	91	Light spring washer	1423091
50	Shaft	1423050	92	Hexagon recess nut	1423092
51	Plate (left)	1423051	93	Split pin	1423093
52	Stay bolt A	1423052			
53	Short bolt	1423053			