Maahantuoja:

MACHINETOOL
T U R V A L L I S T A   L A A T U A

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VAC-U-GRIP

VACUGRIP TOOLHEAD
Vacuum End effector

General features:

Typical composition of the system:
- ❑ balancer (gearbox + feeder)
- ❑ structure (rail, orbit-arm on column, orbit-arm from ceiling)
- ❑ vacuum generator (pump)
- ❑ managing tooling (vac-u-grip)
- ❑ end-tooling (single suction or frame of suctions)
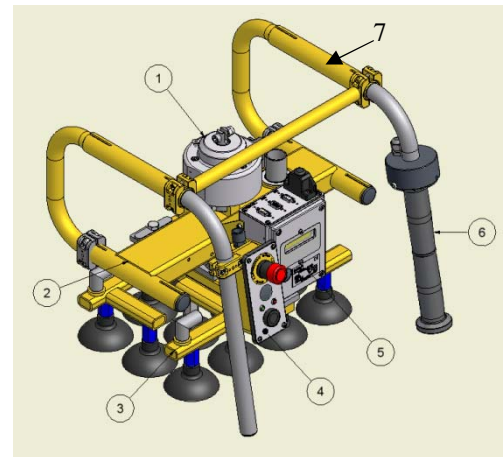
Available vacuum generators:
- ❑ Venturi pumps (air compressed powered)
- ❑ Blowers pumps (electrically powered)
- ❑ High-vacuum pumps (electrically powered)

General features:
- ❑ "Fixed loads" or "self-balancing" working modes
- ❑ IP43 protection degree (IP54 for electronic Control Unit)
- ❑ Standard color: RAL1018

Figure:
1. Weighing load cell's flange
2. Tooling structure
3. Suctions frame
4. Control box
5. Control unit
6. Sensitive handle
7. Handle group

Connection flange variants (1):
- ❑ Flange with sensor for 1 rope balancer
- ❑ Flange with sensor for 2 ropes balancer
- ❑ Flange with sensor for 3 ropes balancer

Handle group variants (7):
- ❑ Standard handle (see picture)
- ❑ Lowered handle
- ❑ Folding handles (only for "D" model)
- ❑ With counterweight

Default toolheads (standard):

- ❑ **Vac-u-grip toolhead model A** – economic solution with venturi pump – max load capacity 50 kg
- ❑ **Vac-u-grip toolhead model B** – vertical toolhead – economic solution with venturi pump – max load capacity 50 kg
- ❑ **Vac-u-grip toolhead model C** – Bag solution with blower – max load capacity 50 kg
- ❑ **Vac-u-grip toolhead model D** – Universal solution – max load capacity 150 kg

VAC-U-GRIP TOOLHEAD MODEL A

Product code: 2ALVG… suction cups not incl.)
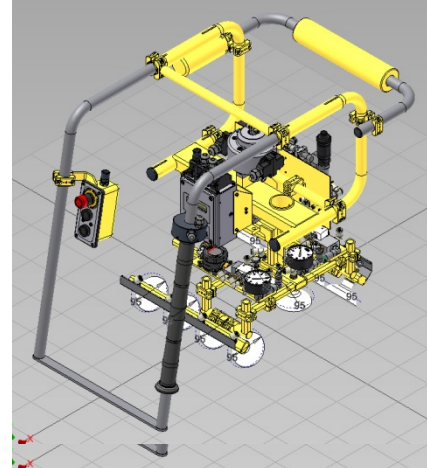
Note drawing as example only

Features:
- ❑ Max load capacity: 50 kg
- ❑ Surface of piece: not breathable
- ❑ Selfbalancing system with open memory
- ❑ Fully automatic grip and release phases
- ❑ Sensitive handle
- ❑ On-board vacuum pump (venturi)
- ❑ Air compressed minimum level: 5 bar
- ❑ Air requirements: dry and filtered

Safety:
- ❑ In case of unsafe vacuum level, the load isn't lifted
- ❑ In case of unsafe vacuum level after the load lifting, the system descent slowly to ground
- ❑ In case of lifted load, it's not allowed the load release
- ❑ In case of electric power network faults, the system descent slowly to ground
- ❑ In case of air compressed pipe fault, the load isn't released

Connected devices:
- ❑ Air compressed Kit (filter and regulator group + pipe + spiral pipe + accessories + general pneumatic valve)
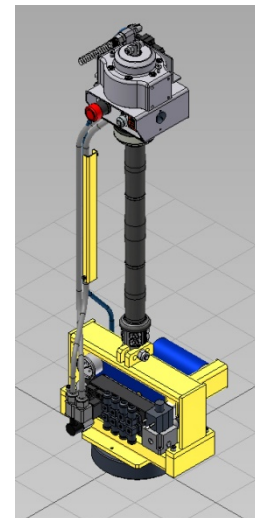- ❑ Vacugrip safety kit

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VAC-U-GRIP TOOLHEAD MODEL B

Product code: 2ALVG… suction cups not incl.)

Note drawing as example only

Features:
- ❑ Wieght: to be defined
- ❑ 3 sizes with handle 250 - 400 - 600 mm

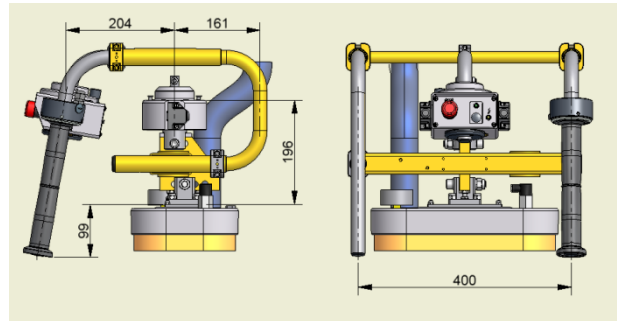see model A for others features, safety behaviors and connected disposals

VAC-U-GRIP TOOLHEAD MODEL C

Product code: 2ALVG800… (suction not included)

Features:
- ❑ Max load capacity: 50 kg
- ❑ Piece tipology: bag
- ❑ Selfbalancing system with open memory
- ❑ Automatic grip phase
- ❑ Automatic and/or manual release phase
- ❑ Sensitive handle (series)
- ❑ Base Control Unit
- ❑ Blower unit
- ❑ Tooling weight: 16.5 kg (suction cup not included)
- ❑ Floating mode not available

Safety:
- ❑ In case of unsafe vacuum level, the load isn't lifted
- ❑ In case of unsafe vacuum level after the load lifting, the system descent slowly to ground
- ❑ In case of automatic release and lifted load, it's not allowed the load release

Note. in case of electrical power supply fault, the lifted load is released
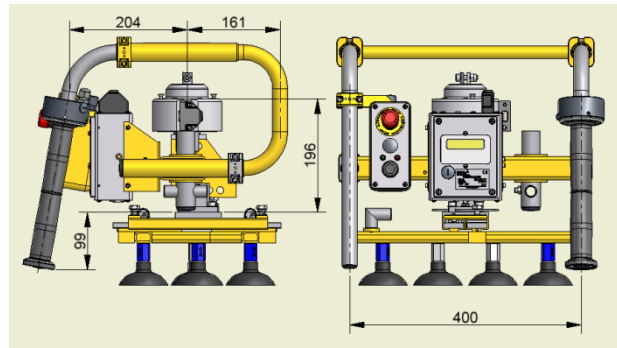
Connected device:
- ❑ Blower generator

Note. It's necessary to specify if it's required to release the lifted loads (with a pushbutton)

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VAC-U-GRIP TOOLHEAD MODEL D

Product code: 2ALVG500… (suction/frame not included)

Features:
- ❑ Max load capacity: 150 kg (as function of the chosen vacuum generator)
- ❑ Piece tipology: any
- ❑ Selfbalancing system with open memory or fixed loads
- ❑ Suction and release phases settable in automatic or manual (pushbutton) mode
- ❑ Sensitive handle (series)
- ❑ Plus control unit
- ❑ High vacuum generator (different size as function of the load)
- ❑ Vacuum level dinamic indication
- ❑ 2x16 characters display
- ❑ Tooling weight: 16 kg (suction/frame not included)
- ❑ Fold handles available on request
- ❑ Counterweight as option

Safety:
- ❑ In case of unsafety vacuum level, the load isn't lifted
- ❑ In case of unsafety vacuum level after the load lifting, the system descent slowly to ground. An acoustic buzzer is actived
- ❑ In case of lifted load, it's not allowed the load release
- ❑ In case of electric power network faults with lifted load, the system descent slowly to ground
- ❑ In case of electric power network faults with no load, the system stops

Connected devices:
- ❑ High vacuum generator
- ❑ Vacugrip safety kit
- ❑ Valve and filter kit mounted on balancer structure